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Final Technical Report

For the Period: April 1, 1991-January 31, 1994

Under NASA Grant No. NAG 9-525, Basic

PHYSICS OF HEAT PIPE REWETTING

by

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Introduction

This is the final report which summarizes the research accomplishments under the project entitled "Physics of Heat Pipe Rewetting" under NASA Grant No. NAG 9-525, Basic, during the period of April 1, 1991 to January 31, 1994.

The objective of the research project was to investigate both analytically and experimentally the rewetting characteristics of the heated, grooved plate. The grooved plate is to simulate the inner surface of the vapor channel in monogroove heat pipes for space station design. In such designs, the inner surface of the vapor channel is threaded with monogrooves. When the heat pipe is thermally overloaded, dryout of the monogroove surface occurs. Such a dryout surface should be promptly rewetted to prevent the failure of the heat pipe operation in the thermal radiator of the space station.

Experimental Setup

The schematic of the experimental setup is shown in Fig. 1. The test section is a grooved, oxygen-free copper plate whose dimensions and design are shown in Fig. 2. The plate temperature was monitored by 16 copper-constantan thermocouples mounted at 1.2 mm below the upper surface of the plate (see Fig. 2b). While these thermocouples provided plate temperatures at selected locations, a traversing surface measurement device was mounted above the test section to provide a continuous measurement of the surface temperature axially along the plate. The plate is heated and maintained at a constant temperature at one end by a heater assembly. Then the coolant, isopropanol liquid, is pumped to the reservoir and to wet the other end of the hot grooved plate. The plate is quenched by the advancing isopropanol liquid film in the grooves. The transient axial temperature profiles of the plate were recorded by the data acquisition

system. The wet front velocity was recorded by a personally owned 8 mm video camcorder. However, when the tape of the camcorder was played back frame by frame, it was difficult to determine the wet front position versus time since the picture was blurred with streak lines. A better, high precision camcorder and a compatible four-head VCR are apparently needed to determine the wet front velocity. Due to the limited funding provided, no budget was available for such purchases.

Experimental and Theoretical Results

Rewetting experiments of the heated, grooved plate were performed with the plate placed horizontally and then placed with an upward inclined angle to see gravity effects. Figure 3 shows the comparison of the temperature profiles of the horizontal plate and the plate with an upward inclined angle of 30°. The temperature profiles of the inclined plate drops slower than the horizontal plate, indicating that the gravity effect is to slow down the advance of the rewetting front. Figure 4 shows the comparison of the temperature profiles at various times of the horizontal plate which was placed in face up (namely, the grooved side of the plate was facing upward) and in face down positions. Again, the difference in the temperature profiles shows that gravity has an effect on the rewetting of the grooved plate.

Theoretical investigation of the rewetting phenomena has also been conducted. The results of the study have been published in *The Journal of Heat Transfer*. A copy of the reprint is attached at the end of this report for completeness. In the paper, a model was presented to analyze the rewetting process of the plate with and without grooves. Approximate analytical solutions were presented for the prediction of the rewetting velocity and the transient temperature profiles of the plate subject to uniform heating.

Also presented is a simple method to predict the dryout heat flux of a liquid film flowing over a heated smooth and grooved plate. The theory presented in the paper is applied to predict the transient temperature profiles of the present experiments. Since the heated plate is not subject to a uniform heating but rather, the plate is heated at one end, no analytical solution seems obtainable using the model proposed in the paper. Instead, numerical solutions using the model presented in the paper were obtained and compared with the experimental data as shown in Figs. 5 and 6 for the rewetting of the hot grooved plate initially at 150°C after t = 20 and 40 seconds, respectively. The comparison shows that the actual temperature in the dry region (i.e., the region ahead of the rewetting front) is lower than the prediction. This indicates that there was heat loss in the dry region that was not accounted for in the model. On the other hand, the actual temperature profile in the wetted region drops slower than the prediction. This is possibly caused by the two-dimensional conduction effects in the plate which are not Nevertheless, the major feature of the rewetting accounted for in the model. temperature profile is satisfactorily predicted by the model.

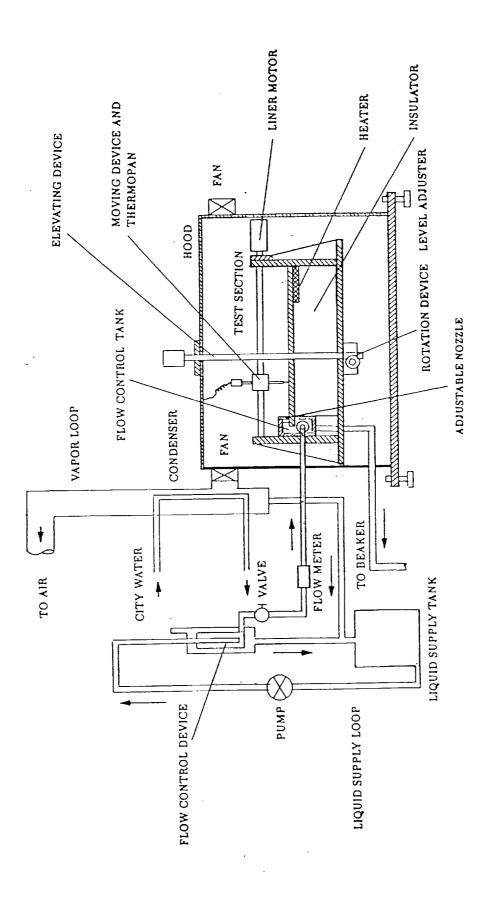
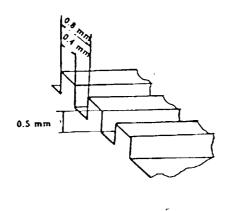
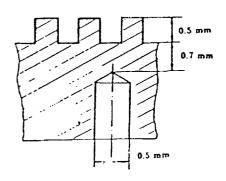
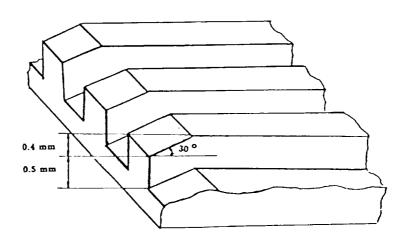


Fig. 1. Schematic of the test setup.



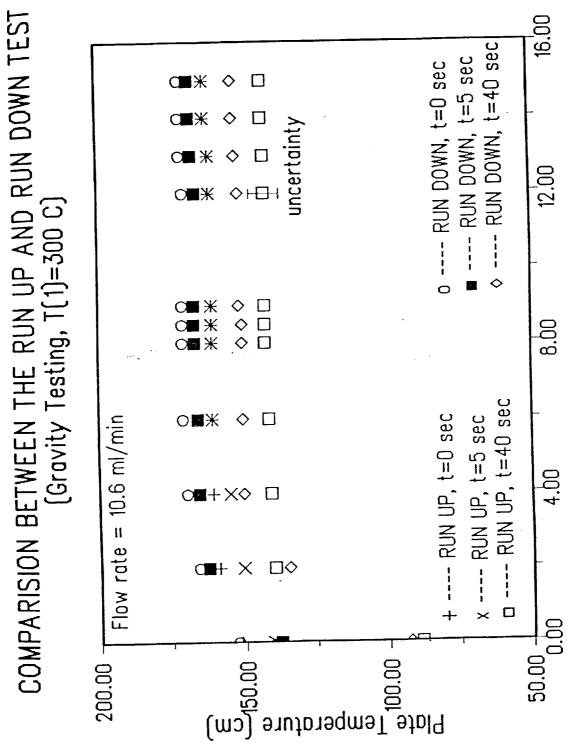


- (a) Grooved Microfin Surface
- (b) Thermocouple Probe in Plate



(c) The End of Grooved Plate

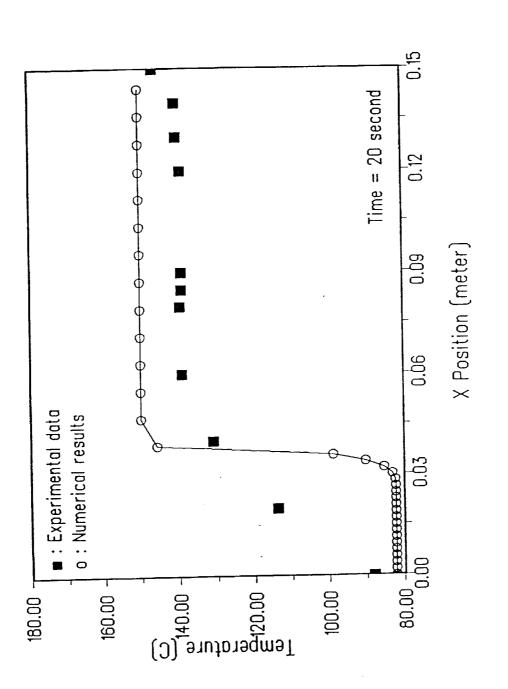
Fig. 2. Schematic of the grooved copper plate.



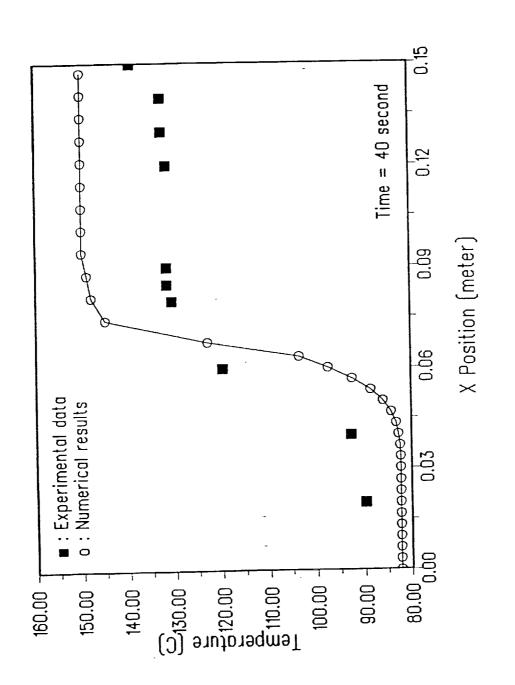
Comparison of rewetting temperature profiles at various times of the

X -Axial Location (cm)

plate in face up and face down conditions.



Comparison of predicted and measured temperature profiles of the grooved plate heated one-end at 150°C. The profile is 20 seconds after rewetting. Fig. 5.



Comparison of predicted and measured temperature profiles of the grooved plate heated one-end at 150°C. The profile is 40 seconds after rewetting. Fig. 6.

Rewetting Theory and the Dryout Heat Flux of Smooth and Grooved Plates With a Uniform Heating

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The evaporation and condensation of thin liquid films are of significant importance in a wide variety of problems ranging from specific applications in the heat pipe field to more general ones in the chemical, nuclear, and petrochemical industries. Although several investigations have been conducted to determine the rewetting characteristics of liquid films on heated rods, tubes, and flat plates, no solutions are yet available to describe the rewetting process of a hot plate subjected to a uniform heating. A model is presented to analyze the rewetting process of such plates with and without grooves. Approximate analytical solutions are presented for the prediction of the rewetting velocity and the transient temperature profiles of the plates. It is shown that the present rewetting velocity solution reduces correctly to the existing solution for the rewetting of an initially hot isothermal plate without heating from beneath the plate. Numerical solutions have also been obtained to validate the analytical solutions. Finally, a simple method is presented to predict the dryout heat flux of a liquid film flowing over a heated smooth or grooved plate. The results of the prediction are found to be in reasonable agreement with the existing experimental data.

Introduction

The rewetting process is a conjugated heat transfer problem involving interactions between a solid wall and flowing fluids. The process for rewetting of a grooved plate with a uniform heating is complicated, as the rewetting velocity varies with time, physical geometry of the grooves, plate properties, fluid properties, and the applied heat flux. Although several investigations (Yamanouchi, 1968; Thompson, 1972; Duffey and Porthouse, 1973; Sun et al., 1974; Alario et al., 1983; Grimley et al., 1988; Stroes et al., 1990; Ferng et al., 1991; Peng and Peterson, 1991) have been made to determine the rewetting characteristics of liquid films on heated rods, tubes, and flat plates, none has yet presented the solution for the rewetting process of a heated plate with a smooth or grooved surface subjected to a uniform heat flux. Is is noted that the surface with small grooves has received increasing attention as it has many practical applications. For instance, the microgrooved surface is employed most often to enhance heat transfer (Grimley et al., 1988). Microgrooves are also useful for replacing the wicking material in heat pipes. In fact, they are used in the innovative monogroove heat pipe design for the thermal radiators of the space station (Alario et al., 1983). When the thermal radiator is overloaded with a heat flux discharged from the condenser of the thermal bus system in the space station, the circumferential section of the monogrooved heat pipe directly underneath the heat flux is the location where dryout occurs first. In a recent space shuttle flight test, dryout of the heat pipe did occur. Therefore, it is of interest here to investigate the rate of rewetting speed and the condition that leads to the dryout of a plate subjected to uniform heating.

There are fundamental differences between the rewetting of a hot plate with a uniform heating and that without heating. As shown later (Eq. (1) and Appendix A), unlike the case without heating, the heat conduction equation is a transient equation even after the equation is transformed to the Lagrangian coordinate moving with the liquid rewetting front.

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Secondly, the plate temperature in the dry, insulated region far ahead of the rewetting front is not only invariant in the axial direction, but also a linear function of time due to a uniform heating (see Eq. (8)). A recent attempt (Peng and Peterson, 1991, 1992) to solve for the rewetting process of a plate subjected to a uniform flux has not accounted for these differences. They apparently encountered a compatibility difficulty in matching the solution of the temperature profile of the heated plate with a proper boundary condition because of the use of the steady-state transformed heat conduction equation, which is basically valid only for the case without internal or external heating (Yamanouchi, 1968; Thompson, 1972; Duffy and Porthouse, 1973; Sun et al., 1974; Tien and Yao, 1975).

One of the objectives here is to present a physical model suitable for the rewetting analysis of a plate heated by a constant heat flux from below. Solutions for the transient temperature profile and the rewetting velocity are presented. The incompatibility problem is also resolved. Another objective is to analyze the dryout limit of a grooved surface initially wetted by a liquid film. A means is provided for the prediction of the maximum heat input that results in the dryout of the liquid on the plate. The result of the prediction is compared with the experimental data of Grimley et al. (1988).

Rewetting Model and Solutions

We consider the rewetting process of a hot plate initially at a uniform temperature T_1 with no liquid on the plate as shown in Fig. 1. The plate is heated from below by a uniform heat flux and is quenched by a liquid advancing along the direction of the grooves on the top surface of the plate. In order to simplify the complexity of the physical phenomena of the rewetting process, we consider first a heated smooth surface plate with no parallel grooves.

1 Smooth Surface Plate. The rewetting process of a hot dry plate is sketched in Fig. 1. A liquid film from a liquid reservoir, driven by its surface tension, is to advance along the hot plate. Similar to prior studies by Yamanouchi (1968), Duffey and Porthouse (1973), and Sun et al. (1974), the initial

temperature of the plate is assumed to be higher than the Leidenfrost temperature T_0 such that the rewetting process is assumed to be conduction controlled. For a liquid film on a plate, there exist three heat transfer regimes: boiling, convective evaporation, and single-phase convection. However, similar to these prior studies, the following assumptions are made: a constant averaged heat transfer coefficient, for simplicity, in the wet region to remove the heat from the thin plate to the liquid film, no heat loss to the environment in the dry region, the plate at the rewet front remains at a constant Leidenfrost temperature, the liquid film remains at the saturation temperature T_s , and the plate is thin enough that the one-dimensional rewetting model can be invoked. It is therefore proposed to solve the following governing equation (see Appendix A) on a Lagrangian coordinate moving with the rewetting front:

$$\frac{\partial \theta}{\partial \tau} = \frac{\partial^2 \theta}{\partial \eta^2} + P \frac{\partial \theta}{\partial \eta} - B\theta + A \tag{1}$$

where

$$P = \frac{U_r s_1 \rho C_{\rho}}{K}; \qquad B = \frac{h s_1}{K}$$

$$A = \frac{qs_1}{K(T_0 - T_s)}; \quad \theta(\eta, \tau) = \frac{T - T_s}{T_0 - T_s}$$
 (2)

$$\eta = \frac{x}{s_1}; \qquad \tau = \frac{t}{s_1^2 \rho C_p/K)}$$

where B is the Biot number; A, P, $\theta(\eta, \tau)$, η , and τ are the dimensionless heat source, rewetting velocity, temperature, length, and time respectively. In the wet region $(-L_1 \le x \le$ 0), $h = \text{const} \neq 0$ while in the dry region $(0 \le x \le L_2)$, h = B = 0.

The above governing equation is different from the equation in all prior rewetting models (Yamanouchi, 1968; Duffey and Porthouse, 1973; Sun et al., 1974; Peng and Peterson, 1991, 1992) in that an extra term, namely, the transient term on the left-hand side of the equation, is added. The addition of this

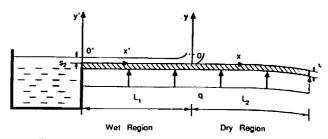


Fig. 1 Schematic of the rewetting film on the heated plate

transient term is essential in analyzing the rewetting process of the heated plate subjected to a heat flux conduction as shown in Fig. 1. This is because the temperature profile of the plate in the Lagrangian coordinate (x, y) is no longer invariant with time as in the case of rewetting an initially hot isothermal plate without heating from beneath the plate. Without it, the incompatibility difficulty as noted above will arise and the final solution cannot be expected to satisfy the transient boundary condition at $x = \infty$. The addition of the transient term is therefore essential. It, however, renders some mathematical complications in the solution of the rewetting velocity.

The initial condition is

$$\theta(\eta, 0) = \frac{T_1 - T_s}{T_0 - T_s} = \theta_1$$
 (3)

while the boundary conditions are

$$\theta(-\eta_{L_1}, \tau) = 0 \tag{4}$$

$$\theta(0, \tau) = 1 \tag{5}$$

$$\theta(\eta_{L_2}, \tau) = \frac{T_L - T_s}{T_0 - T_s} = \theta_1 + A\tau \tag{6}$$

where η_{L1} and η_{L2} are defined as

$$\eta_{L_1} = \frac{L_1}{s_1}, \qquad \eta_{L_2} = \frac{L_2}{s_1}$$
 (7)

Nomenclature -

A = dimensionless heat source

 a_1 = coefficient defined in Eq.

Biot number with respect to the convective heat transfer coefficient

 C_p = thermal capacitance, J/kg-

h =surface convective heat transfer coefficient, W/m²-

 \overline{h} = average boiling heat transfer coefficient, W/m²-°C

 h_{σ} = convective coefficient between plate and environmental gas, W/m²-°C

K =thermal conductivity, W/m-°C

L = length of the plate, m

 $L_1 = \text{length of wet region, m}$ L_2 = length of dry region, m N = grooved geometric coeffi-

cient = exponent defined in Eq. (65)

dimensionless rewetting velocity

 $q = \text{uniform heat flux, W/m}^2$ critical heat flux (CHF), W/m^2

 q_i = incipient boiling heat flux,

 $q_{\text{max}} = \text{maximum heat flux, W/m}^2$ s =plate thickness for smooth (s_1) or grooved $(s_1 - \ell_1)$ plate,

 s_1 = plate thickness, m = liquid film thickness, m

 s_2 = liquid film thickness, m T = temperature, °C T_a = environmental temperature,

 T_f = inlet liquid temperature, °C T_i = incipient boiling tempera-

ture, 'C

 T_0 = Leidenfrost temperature, °C T_s = saturation temperature, °C T_1 = initial hot surface tempera-

ture, °C

t = time, s

 U_r = rewetting front velocity, m/s x = length of liquid film in mov-

ing front coordinate, m

x' = length of liquid film in stationary system, m

 α_1 = constant defined in Eq. (23) α_2 = constant defined in Eq. (45)

 β_1 = constant defined in Eq. (23)

 β_2 = constant defined in Eq. (45) = dimensionless length coordi-

nate with respect to x dimensionless length coordinate with respect to x'

 θ = dimensionless temperature

= dimensionless temperature of the transient part

dimensionless temperature of the steady-state part

density, kg/m³ dimensionless time

Subscripts

d = dry region

g = grooved plate

L = total length of the plate

 L_1 = length of wet region L_2 = length of dry region

s = smooth plate

w = wet region

$$T_L = T_1 + \frac{qt}{\rho C_\rho s_1} \tag{8}$$

which is used in Eq. (6).

In the wet region $(-\eta_{L1} \le \eta \le 0)$, the mathematical model of this problem is given as

$$\frac{\partial \theta}{\partial \tau} = \frac{\partial^2 \theta}{\partial \eta^2} + P \frac{\partial \theta}{\partial \eta} - B\theta + A \tag{9}$$

$$\theta(\eta, 0) = \theta_1 \tag{10}$$

$$\theta(-\eta_{L_1}, \tau) = 0 \tag{11}$$

$$\theta(0, \tau) = 1 \tag{12}$$

Solving for the exact, analytical solution of the above equations appears to be difficult, if not impossible. Therefore an approximate, analytical solution is sought. This is made possible by treating the Peclet number, P, as a constant value in the mathematical deliberation in order to achieve a closed-form solution. This approximation appears to be reasonable as the rewetting velocity tends to reach a quasi-steady state after an initial period when the liquid film is brought into contact with the hot plate. The numerically exact solution will be presented later to check the accuracy of the closed form solution. Accordingly, the solution is split into two parts,

$$\theta(\eta, \tau) = \theta_{s, w}(\eta) + \theta_{h, w}(\eta, \tau) \tag{13}$$

where $\theta_{s, w}$ is the solution for the steady-state part of the problem,

$$\frac{d^2\theta_{s, w}}{d\eta^2} + P \frac{d\theta_{s, w}}{d\eta} - B\theta_{s, w} + A = 0$$
 (14)

$$\theta_{s, w}(0) = 1 \tag{15}$$

$$\theta_{s,w}(-\eta_{L_1}) = 0 \tag{16}$$

while $\theta_{h, w}$ is the solution to the transient part of the problem

$$\frac{\partial \eta_{h, w}}{\partial \tau} = \frac{\partial^2 \theta_{h, w}}{\partial \eta^2} + P \frac{\partial \theta_{h, w}}{\partial \eta} - B \theta_{h, w}$$
 (17)

$$\theta_{h} = (\eta, 0) = \theta_1 - \theta_2 = (\eta) \tag{18}$$

$$\theta_{h,w}(0,\tau) = 0 \tag{19}$$

$$\theta_{h_1} \, \, \mathsf{w}(-\,\eta_{L_1}, \, \, \tau) = 0 \tag{20}$$

The solution of the steady-state problem is given as

$$\theta_{s, w}(\eta) = \left[1 - \frac{A}{B} - \frac{\left(1 - \frac{A}{B}\right)e^{-r_1\eta_{L_1}} + \frac{A}{B}}{e^{-r_1\eta_{L_1}} - e^{-r_2\eta_{L_1}}}\right]e^{r_1\eta} + \left[\frac{\left(1 + \frac{A}{B}\right)e^{-r_1\eta_{L_1}} + \frac{A}{B}}{e^{-r_1\eta_{L_1}} - e^{-r_2\eta_{L_1}}}\right]e^{r_2\eta} + \frac{A}{B} \quad (21)$$

$$r_1 = \frac{-P + \sqrt{P^2 + 4B}}{2}$$

$$r_2 = \frac{-P - \sqrt{P^2 + 4B}}{2}$$

To solve the transient solution, the following transformation is introduced:

$$\theta_{h, w}(\eta, \tau) = e^{\alpha_1 \eta + \beta_1 \tau} v(\eta, \tau) \tag{22}$$

where

$$\alpha_1 = -P/2, \ \beta_1 = -B - P^2/4$$
 (23)

Then Eqs. (17) to (20) become

$$\frac{\partial v}{\partial \tau} = \frac{\partial^2 v}{\partial \eta^2} \tag{24}$$

$$\upsilon(\eta, 0) = e^{-\alpha_1 \eta} (\theta - \theta_{s, w}(\eta)) \equiv f_1(\eta)$$
 (25)

$$v(0, \tau) = 0 \tag{26}$$

$$v(-\eta_{L_1}, \tau) = 0 \tag{27}$$

The solution of the above can be readily obtained from Carslaw and Jaeger (1959) as follows:

$$v(\eta, \tau) = \sum_{n=1}^{\infty} a_{n_1} \sin \left[-\frac{n \pi \eta}{\eta_{L_1}} \right] e^{-n^2 \pi^2 \tau / \eta_{L_1}^2}$$
 (28)

where

$$a_{n_1} = -\frac{2}{\eta_{L_1}} f_1 \int_{-\eta_{L_1}}^{0} f_1(V) \sin \left[\frac{-n\pi V}{\eta_{L_1}} \right] dV$$
 (29)

$$f_{1}(V) = e^{-\alpha_{1}V} \left\{ \theta_{1} - \left[1 - \frac{A}{B} - \frac{\left(1 - \frac{A}{B}\right)e^{-r_{1}\eta_{L_{1}}} + \frac{A}{B}}{e^{-r_{1}\eta_{L_{1}}} - e^{-r_{2}\eta_{L_{1}}}} \right] e^{r_{1}V} - \left[\frac{\left(1 + \frac{A}{B}\right)e^{-r_{1}\eta_{L_{1}}} + \frac{A}{B}}{e^{-r_{1}\eta_{L_{1}}} - e^{-r_{2}\eta_{L_{1}}}} \right] e^{r_{2}V} - \frac{A}{B} \right\}$$
(30)

Therefore, the combined solution is

$$\theta(\eta, \tau) = \theta_{s, w}(\eta) + \theta_{h, w}(\eta, \tau)$$

$$= \left[1 - \frac{A}{B} - \frac{\left(1 - \frac{A}{B}\right)e^{-r_1\eta_{L_1}} + \frac{A}{B}}{e^{-r_1\eta_{L_1}} - e^{-r_2\eta_{L_1}}}\right]e^{r_1\eta}$$

$$+ \left[\frac{\left(1 + \frac{A}{B}\right)e^{-r_1\eta_{L_1}} + \frac{A}{B}}{e^{-r_1\eta_{L_1}} - e^{-r_2\eta_{L_1}}}\right]e^{r_2\eta}$$

$$+ \frac{A}{B} + e^{\alpha_1\eta + \beta_1\tau} \sum_{n=1}^{\infty} a_{n_1} \sin\left(-\frac{n\pi\eta}{\eta_{L_1}}\right)e^{-n^2\pi^2\tau/\eta_{L_1}^2}$$
(31)

where a_{n1} and $f_1(V)$ are given by Eqs. (29) and (30), respectively; α_1 and β_1 are given by Eq. (23).

Before proceeding to the solution for the dry region, it is noted that the steady-state solution given above is identical to the solution presented by previous workers (Sun et al., 1974) when A = 0 (or q = 0).

Similarly, the problem in the dry region $(0 \le \eta \le \eta_{L2})$ is described by

$$\frac{\partial \theta}{\partial \tau} = \frac{\partial^2 \theta}{\partial \eta^2} + P \frac{\partial \theta}{\partial \eta} + A \tag{32}$$

$$\theta(\eta, 0) = \theta_1 \tag{33}$$

$$\theta(0, \tau) = 1 \tag{34}$$

$$\theta(\eta_{L_2}, \tau) = \theta_1 + A\tau \tag{35}$$

which is likewise split up into the steady-state and transient

$$\frac{d^2\theta_{s,d}}{d\eta^2} + P \frac{d\theta_{s,d}}{d\eta} + A = 0$$
 (36)

$$\theta_{s,d}(0) = 1 \tag{37}$$

$$\theta_{s,d}(\eta_{L_2}) = \theta_1 \tag{38}$$

and

$$\frac{\partial \theta_{h,d}}{\partial \tau} = \frac{\partial^2 \theta_{h,d}}{\partial n^2} + P \frac{\partial \theta_{h,d}}{\partial n}$$
 (39)

$$\theta_{h,d}(\eta,0) = \theta_1 - \theta_{s,d}(\eta) \tag{40}$$

$$\theta_{h,d}(0,\tau) = 0 \tag{41}$$

$$\theta_{h,d} (\eta_{L_2}, \tau) = A \tau \tag{42}$$

The solution of the steady-state problem is

$$\theta_{s, d}(\eta) = \left[1 - \frac{\theta_1 + \frac{A}{P} \eta_{L_2} - 1}{e^{-p\eta_{L_2}} - 1}\right] - \frac{A}{P} \eta + \left[\frac{\theta_1 + \frac{A}{P} \eta_{L_2} - 1}{e^{-p\eta_{L_2}} - 1}\right] e^{-p\eta} \quad (43)$$

A similar transformation is introduced

$$\theta_{h, d}(\eta, \tau) = e^{\alpha_2 \eta - \beta_2 \tau} u(\eta, \tau) \tag{44}$$

where

$$\alpha_2 = -p/2, \qquad \beta_2 = -p^2/4 \tag{45}$$

to reduce Eqs. (39) to (42) to the form

$$\frac{\partial u}{\partial \tau} = \frac{\partial^2 u}{\partial n^2} \tag{46}$$

$$u(\eta, 0) = (\theta_1 - \theta_{s, d}(\eta))e^{-\alpha_2\eta} \equiv f_2(\eta)$$
 (47)

$$u(0, \tau) = 0 (48)$$

$$u(\eta_{L_2}, \tau) = A \tau \cdot e^{-(\alpha_2 \eta_{L_2} + \beta_2 \tau)} \equiv \phi_2(\tau)$$
 (49)

which can be solved by the method of linear superposition. Thus, the transient temperature profile in the dry region can be readily found as

$$\theta(\eta, \tau) = e^{\alpha 2\eta + \beta_2 \tau} \left[\sum_{n=1}^{\infty} a_{n2} \sin \left(\frac{n \pi \eta}{\eta_{L_2}} \right) e^{-n^2 x^2 \tau / \eta_{L_2}^2} \right]$$

$$+ \frac{\eta}{\eta_{L_2}} (A\tau) e^{-(\alpha_2 \eta_{L_2} + \beta_2 \tau)} + \frac{2}{\eta_{L_2}} \sum_{n=1}^{\infty} (-1)^n \frac{\sin \beta_n \eta}{\beta_n}$$

$$\int_0^{\tau} -\beta_n^2 (\tau - \lambda) d\phi_2(\lambda) \right] + 1 - \left(\frac{\theta_1 + \frac{A}{P} \eta_{L_2} - 1}{e^{-P\eta_{L_2} - 1}} \right)$$

$$+ \left(\frac{\theta_1 + \frac{A}{P} \eta_{L_2} - 1}{e^{-P\eta_{L_2} - 1}} \right) e^{-P\eta} - \frac{A}{P} \eta$$
(50)
$$= \frac{agte ethent between the filming so his data. The general solution proplete will be used in the following for the plate with axial grooves.

2 Grooved Plate. The rewet plate is based on that of the smoot is driven by the wicking (surface and is assumed, without loss of general solution proplete will be used in the following for the plate with axial grooves.

3 Grooved Plate. The rewet plate is based on that of the smoot is driven by the wicking (surface and is assumed, without loss of general solution proplete will be used in the following for the plate will be used in the following for the$$

where $\beta_n = n\pi/\eta_{L2}$ and

$$a_{n2} = \frac{2}{\eta_{L_2}} \int_0^{\eta_{L_2}} f_2(w) \sin \frac{n \pi w}{\eta_{L_2}} dw$$

At the rewetting front, the conductive heat flux is continuous (Yamanouchi, 1968; Thompson, 1972; Duffey and Porthouse, 1973; Sun et al., 1974), i.e.,

$$\frac{\partial \theta}{\partial \eta} |_{\eta=0^-} = \frac{\partial \theta}{\partial \eta} |_{\eta=0^+} \tag{51}$$

Upon the substitution of Eqs. (31) and (50) into Eq. (51), the dimensionless rewetting velocity P can be determined by the

$$-\frac{P}{2}\left(1+\frac{A}{B}\right) + \frac{\sqrt{P^2+4B}}{2}\left(1-\frac{A}{B}\right) - \sqrt{P^2+4B}$$

$$\left[\frac{(1-\frac{A}{B})e^{-r_1\eta_{L_1}} + \frac{A}{B}}{e^{-r_1\eta_{L_1}} - e^{-r_2\eta_{L_1}}}\right] + e^{\beta_1\tau} \sum_{n=1}^{\infty} \left(-\frac{n\pi}{\eta_{L_1}}\right) a_{n1} e^{e^{-r_2^2\tau_{L_1}^2}}$$

$$= e^{\beta_2\tau} \sum_{n=1}^{\infty} a_{n2} \left(\frac{n\pi}{\eta_{L2}}\right) e^{-r_2^2\pi^2\tau_{L_2}^2} + \frac{1}{\eta_{L_2}} (A\tau) e^{-\alpha_2\eta_{L_2}}$$

$$+ \frac{2e^{\beta_2\tau}}{\eta_{L_2}} \sum_{n=1}^{\infty} (-1)^n \left\{\frac{Ae^{-\alpha_2\eta_{L_2} - \beta_2^2\tau}}{(\beta_n^2 - \beta_2)} \left[e^{(\beta_n^2 - \beta_2)\tau} - 1 - \tau\beta_2 e^{(\beta_n^2 - \beta_2)\tau}\right]\right\}$$

$$+\frac{\beta_{2}}{(\beta_{n}^{2}-\beta_{2})}\left(e^{(\beta_{n}^{2}-\beta_{2})\tau}-1\right)\right]\right\}-P\left(\frac{\theta_{1}+\frac{A}{P}\eta_{L_{2}}-1}{e^{-P\eta_{L_{2}-1}}}\right)-\frac{A}{P}$$
 (52)

It is of interest to examine the limiting solution of the above for the case that has been investigated by Yamanouchi (1968), namely, the rewetting of an infinitely long, hot, and isothermal plate without any heating. In this case, A = 0 (i.e., q = 0) and then by setting $\eta_{L1} = \eta_{L2} - \infty$, $r - \infty$, the above solution reduces

$$U_r = \left\{ \frac{\rho C_p}{2} \sqrt{\frac{s_1}{kh}} \sqrt{\left[\frac{2(T_1 - T_0)}{T_0 - T_s} + 1 \right]^2 - 1} \right\}^{-1}$$
 (53)

which is exactly the same as the well-known Yamanouchi's solution (1968).

Due to the absence of data on rewetting velocity on a hot plate heated by a uniform heat flux beneath the plate, the solution given by Eq. (52) cannot be compared with experimental data. However, experimental data are available on a hot plate without heating from below.

Yamanouchi (1968), for example, has confirmed reasonable agreement between the limiting solution given by Eq. (53) and his data. The general solution presented above for a smooth plate will be used in the following section to yield the solution for the plate with axial grooves.

2 Grooved Plate. The rewetting model of the grooved plate is based on that of the smooth surface plate. The coolant is driven by the wicking (surface tension) effect of microfins and is assumed, without loss of generality, to fill up the grooves as shown in Fig. 2.

At the level of y = 0, for a thin plate and thin grooves,

$$-K\frac{\partial T}{\partial y}|_{y=0^{\bullet}}(2\ell_{2}+\ell_{3}) = h(T-T_{s})$$

$$\times (2\ell_{1}+\ell_{3}) + h_{a}(T-T_{a}) \cdot 2\ell_{2} \quad (54)$$

where h is the convective coefficient of a smooth surface, T_a is the environmental temperature, h_a is the convective coefficient between the plate surface and the environmental gas above $(h_a = 0)$. At the level of $y = -(s_1 - \ell_1)$,

$$\frac{\partial T}{\partial v}|_{y=-(s_1-t_1)} = -\frac{q}{K} \tag{55}$$

Since the plate is thin,

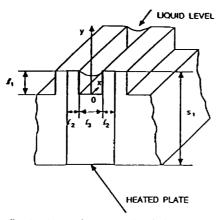


Fig. 2 Microfin structure and cross-sectional shape of grooved plate

$$\frac{\partial^{2} T}{\partial y^{2}} = \lim_{\delta y = 0} \left[\frac{\frac{\partial T}{\partial y} \big|_{y + \delta y} - \frac{\partial T}{\partial y} \big|_{y}}{\delta y} \right]$$

$$\approx \left[\frac{\frac{\partial T}{\partial y} \big|_{y = 0} - \frac{\partial T}{\partial y} \big|_{y = -(s_{1} - l_{1})}}{s_{1} - l_{1}} \right] \quad (56)$$

Combining Eqs. (54), (55), and (56) yields

$$\frac{\partial^2 T}{\partial y^2} = -\left[\frac{Nh}{K} \left(T - T_s\right) - \frac{q}{K}\right] / (s_1 - \ell_1) \tag{57}$$

where the grooved geometric coefficient is defined as

$$N = (2\ell_1 + \ell_3)/(2\ell_2 + \ell_3)$$

The result given by Eq. (57) suggests two useful simplifications. First, the factor (Nh) is the equivalent convective heat transfer coefficient of the grooved plate and can be approximated by that of a thin liquid film on a smooth plate multiplied by a factor of N, namely,

$$\left(\frac{\text{heat transfer coefficient}}{\text{of a grooved plate}}\right) = N\left(\frac{\text{heat transer coefficient}}{\text{of a smooth plate}}\right)$$

where N is more generally defined as

$$N = \frac{\text{the wetted perimeter}}{\text{width of the cross section}}$$
 (58)

Second, the governing equation for the grooved plate with a uniform heating remains unchanged provided h is replaced by (Nh) and the dimensionless variables are properly scaled as follows:

$$P = U_{r}\rho C_{p}(s_{1} - \ell_{1})/K; \qquad B = Nh(s_{1} - \ell_{1})/K$$

$$A = q(s_{1} - \ell_{1})/[K(T_{0} - T_{s})]; \quad \eta = x/(s_{1} - \ell_{1})$$

$$\eta_{L1} = L_{1}/(s_{1} - \ell_{1}); \qquad \eta_{L2} = L_{2}/(s_{1} - \ell_{1})$$

$$\tau = t/[(s_{1} - \ell_{1})^{2}\rho C_{p}/K] \qquad (59)$$

where h is the convective coefficient of the smooth plate with a uniform heating. Therefore, the solution of the grooved plate with a uniform heating in the wet region is the same as Eq. (31) with the modification above and the solution for the dry region is identical to Eq. (50).

Numerical solutions have also been obtained by solving for the original governing equation (see Appendix A, Eq. (A7)) fixed to the nonmoving coordinates (x', t),

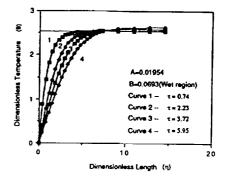


Fig. 3 Numerical solution for grooved plate

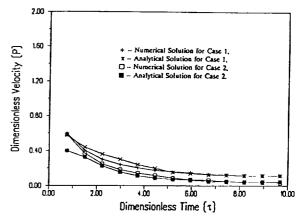


Fig. 4 Rewetting velocity comparison, $\theta_1=2.5143$, $\eta_L=14.5445$, B=0.0693 (wet region), A=0.01954 (Case 1), A=0.08142 (Case 2)

$$\frac{\partial \theta}{\partial \tau} = \frac{\partial^2 \theta}{\partial \tau'^2} - B\theta + A \tag{60}$$

subject to

$$\theta(\eta', 0) = \theta_1 \tag{61}$$

$$\theta(0, \tau) = 0 \tag{62}$$

$$\theta(\eta_L, \tau) = \theta_1 + A\tau \tag{63}$$

where $\eta' \equiv x'/s$, $\eta'_{L} \equiv L/s$, and $s = s_{1}$ and $(s_{1} - \ell_{1})$ for the smooth and grooved plates, respectively. The rewetting front location, η'_{L_1} , is determined from $\theta(\eta'_{L_1}, \tau) = 1$. The differential equation is discretized by a standard finite-difference approach. Figure 3 illustrates the computed wall temperature of the grooved (or smooth) plate versus the plate length, the so-called rewetting temperature curve, at various times when the liquid film is FC-72, which is Case 1 of Fig. 4. These numerical values are selected from the experimental condition of Fig. 5 of Grimley et al. (1988), namely, for FC-72 fluid on the smooth surface, $T_i - T_s = 11$ °C, $T_0 - T_s = 17.5$ °C, $T_s = 56$ °C, $T_1 = 100$ °C from which θ_1 is calculated. Other dimensionless parameters A, B, and η_L are estimated from the following values. The needed heat transfer coefficient $h = 2779.49 \text{ W/m}^2 \text{ C}$ is calculated from their boiling curve by Eq. (65). For the grooved copper plate, $C_p = 383.1 \text{ J/kg}^{\circ}\text{C}, \rho = 8954 \text{ kg/m}^3, K = 386 \text{ W/m}^{\circ}\text{C}. \text{ When}$ the liquid fills up the grooves as shown in Fig. 2, the grooved geometric coefficient is N=1.75, which is based on their geometric dimension of $\ell_1 = 0.5 \text{ mm}$, $\ell_2 = 0.2 \text{ mm}$, $\ell_3 = 0.4 \text{ mm}$, $s_1 = 6$ mm, and q = 24,000 and 100,000 W/m² for cases 1 and 2, respectively. They also reported dryout heat flux data, which will be used in comparison later. From Fig. 3, it is clearly shown that the rewetting temperature profiles are transient in nature, even in the coordinate frame moving with the rewetting front.

The successful prediction of the rewetting curve by the approximate analytical solution, Eq. (52), for the grooved (or smooth) plate with uniform heating is illustrated in Fig. 4. It is shown that the approximate closed-form solution is in reasonably good agreement with the numerical solution. This may appear to be somewhat of a surpise in view of the seemingly inconsistent approximation of treating P (or U_r) as constant. As mentioned above, such an approximation was necessarily made in the mathematical manipulation to achieve an approximate closed-form solution. It is equivalent to neglecting higher order terms attributed to the transient components of P. Figure 4 shows that such an approximation does yield good results as is expected because all rewetting velocities tend to level off quickly. In fact, beyond $\tau = 5.208$ (or t = 1.4 s), the difference between the closed-form and the numerical solutions is also indiscernible.

Figure 4 shows that the predicted rewetting velocity decreases with time. This is physically explainable because the plate temperature and, therefore, the thermal capacity to be removed ahead of the wet front increase with time due to heating beneath the plate. Consequently, the rewetting velocity slows down as it proceeds forward. In the case of quenching a hot plate without subjecting to a heating condition, as studied by previous investigators, the rewetting velocity is constant. Thus, the present study reveals a fundamental difference between the quenching of a hot plate with heating and that without heating. In the former, the wetting speed is time dependent, while in the latter, it is simply time invariant.

In a recent study, Grimley et al. (1988) conducted experiments to investigate the enhancement of convective boiling heat transfer by grooves on a plate heated from beneath. Unfortunately no rewetting velocity data were reported that could otherwise be useful to check the validity of the solutions discussed above. However, they did report interesting data on the maximum heat flux (the critical heat flux, CHF) that the heater could supply to the plate without causing dryout of the flowing liquid film. Since the dryout and the subsequent rewet of a heated surface are an integrated problem in heat pipe applications, it is desirable to be able to explain or predict the heat flux condition that leads to dryout of the plate. To achieve this objective, a simple method is presented next and comparisons will be made with the reported data.

Prediction of the Maximum Dryout Heat Flux

Under consideration is a smooth or a grooved plate initially covered by a thin flowing liquid film at a temperature T_s . The plate is subjected to a uniform heating. It is of interest to predict the maximum heat flux that triggers the dryout of the film.

A simple method based on the above rewetting concept is now extended to provide a means of estimating this maximum dryout heat flux. For a flowing liquid film over a plate heated by a heat flux that exceeds the maximum heat removal capability by convection and boiling, the liquid will cease to advance and begin to recede. Thus dryout will occur. On this physical premise, the maximum rate of the heat removal is given by

$$q_{\max, s} = \overline{h} \left(T_{0, s} - T_{s} \right) \tag{64}$$

Following the work of Howard et al. (1975), the average convective boiling heat transfer coefficient of the liquid film is estimated from

$$\overline{h} = \frac{1}{T_{0, s} - T_i} \int_{T_i}^{T_{0, s}} \frac{Q_b}{T - T_f} dT$$
 (65)

in which T_i is the plate temperature at the onset of boiling, and $T_{0,s}$ is the smooth plate Leidenfrost temperature of the rewetting front and is approximated by the plate temperature at the CHF location. Q_b is the boiling curve of the liquid film

Table 1 Comparison between predicted and measured (Grimley et al.,1988, Figs. 8 and 9) maximum dryout heat flux

Geometry	Mann Inde Valocity (m/s)	τ _ι - τ, (*C)	T ₀ · T,	4	•	ĭ (w/±}•c)	4 (W/m²)	4000 [W/m ²]	4 (W/⊞ ³) (prof.)
Seconda Section	0.5	12	12	15.39254	2.84286	2286.43	16000	57000	41155.74
Grooved Surface	0.5		15			- 2147'408 M · <u>F</u>		80000	77167.01

Table 2 Comparison between predicted and measured (Grimley et al., 1988, Fig. 5) maximum dryout heat flux

Geometry	Mont <u>Inl</u> et Velocity [m/e]	T , ∙T. [°C]	T ₀ - T,	4	•	į (M/# _p .C)	4 (W/m²)	q _{Cap} [W/m²] (data)	e [W/m²] (prod.)
Smooth Surface	1.0	11	17.5	230.5495	1,93726	2779.49	24000	59000	48641.08
Grooved Serfece	1.0		14.3			N · Š = 6253.85		90000	89430. (0

over the plate. As an approximation, a form $Q_b = a_1 (T - T_s)^n$, which fits the boiling curve, can be used. In the event that the boiling curve of the flowing film is unavailable, the pool boiling curve could be used as the first-order approximation (Howard et al., 1975).

In the case of the grooved plate, the same analogy developed above is adopted here. The maximum dryout heat flux is estimated from

$$q_{\max, g} = N \cdot \overline{h} \cdot (T_{0, g} - T_s) \tag{66}$$

where $T_{0,g}$ is the Leidenfrost temperature of the grooved plate, also approximated by its CHF temperature. Based on the experimental data of Grimley et al. (1988) for a fluorocarbon (FC-72) liquid film falling over heated smooth and grooved plates, $T_{0,g}$ was found to be slightly lower than $T_{0,s}$. Thus, if $T_{0,g}$ of the grooved plate is unavailable due to the lack of boiling curve for the grooved plate, one may attempt to approximate $T_{0,g}$ from the smooth surface data $T_{0,s}$. Then the predicted maximum heat flux may be slightly overestimated, namely,

$$q_{\text{max, g}} < N \cdot \overline{h} \cdot (T_{0, s} - T_s)$$

As an application to show the feasibility of the above method, the experimental conditions and geometries of Grimley et al. (1988) are used. In their experiments, the liquid film completely covered the smooth and grooved plates, $\ell_1 = 0.5$ mm, $\ell_2 = 0.2$ mm, and $\ell_3 = 0.4$ mm, such that N = 2.25 (from Eq. (58)). $(T_i - t_s)$ and $(T_0 - T_s)$ are taken from their boiling curves. The average boiling heat transfer coefficient is calculated from their smooth surface boiling curve and Eq. (65). The two correlation constants a_1 and n are determined by arbitrarily collocating the boiling curve of the smooth surface plate at two locations, T_i and T_0 , where the boiling heat fluxes are designated by q_i and q_{CHF} , respectively. Table 1 shows the comparison between the predicted maximum dryout heat flux, q_{max} , using Eqs (64) and (65), and the reported dryout data q_{CHF} for both types of plates. The agreement is satisfactory particularly in view of the simplicity of the method proposed for the grooved plate. The same agreement is shown in Table 2 when the mean inlet velocity of the falling film is increased from 0.5 m/s to 1.0

Conclusions

The rewetting process of a smooth surface plate subject to a uniform heating has been investigated. A proper governing transient heat conduction with a convective boiling condition has been presented and solved to yield an approximate closedform solution for the plate temperature profiles in the wet and dry regions of the plate. From the temperature profiles, an approximate closed-form solution for the rewetting velocity over the heated plate has been obtained. Numerical solutions have also been presented to check the validity of the closed-form solution. The closed-form rewetting velocity was found to be in good agreement with that of the numerical solution. It is shown that in a limiting condition the present rewetting velocity solution reduces correctly to the existing solution for the rewetting of a hot, isothermal plate without heating. However, contrary to the case without heating, the rewetting process on the plate with uniform heating is found to be transient (time variant) even on the coordinate frame moving with the rewetting front. The rewetting velocity is found to be much faster initially and then levels off later.

A method to address the rewetting process of the grooved plate based on the smooth plate rewetting model has been developed. It is shown that, by properly defined scalings, the solution for the smooth plate can be made to be applicable for the grooved plate.

Finally, the dryout of a liquid film over a heat plate has been investigated. A simple method has been proposed to predict the dryout critical heat flux of the smooth and grooved plates. The results of the prediction were compared and found to be in reasonable agreement with the existing experimental data

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APPENDIX A

Coordinate Transformation

The heat conduction equation within a smooth plate as shown in Fig. 1 is

$$\rho C_p \left(\frac{\partial T}{\partial t} \right)_{x'} = K \left(\frac{\partial^2 T}{\partial x'^2} + \frac{\partial^2 T}{\partial y'^2} \right) \tag{A1}$$

For a coordinate system x-o-y moving with the rewetting front,

$$x' = x + \int_0^t U_r(t) dt$$
 (A2)

$$T(x', t) = T(x(x', t), t)$$
 (A3)

Then, noting that

$$\left(\frac{\partial T}{\partial t}\right)_{x'} = \left(\frac{\partial T}{\partial t}\right)_{x} + \left(\frac{\partial T}{\partial x}\right)_{t} \left(\frac{\partial x}{\partial t}\right)_{x'} = \left(\frac{\partial T}{\partial t}\right)_{x} - U_{t} \left(\frac{\partial T}{\partial x}\right)_{t}$$
(A4)

Eq. (A1) can be written as

$$\rho C_p \left[\left(\frac{\partial T}{\partial t} \right)_x - U_r \left(\frac{\partial T}{\partial x} \right)_t \right] = K \left(\frac{\partial^2 T}{\partial x^2} + \frac{\partial^2 T}{\partial x^2} \right)$$
 (A5)

For a thin plate subjected to heating from below, it further reduces to

$$\left(\frac{\partial T}{\partial t}\right) = \frac{K}{\rho C_{\rho}} \frac{\partial^2 T}{\partial x^2} + U_r \frac{\partial T}{\partial x} - \frac{h}{\rho C_{\rho} s_1} (T - T_s) + \frac{q}{\rho C_{\rho} s_1}$$

or in dimensionless form

$$\frac{\partial \theta}{\partial \tau} = \frac{\partial^2 \theta}{\partial \eta^2} + P \frac{\partial \theta}{\partial \eta} - \beta \theta + A \tag{A6}$$

where the dimensionless variables are parameters are given by Eq. (2).

For the purposes of comparison and numerical computation, the above is written in untransformed coordinates (x', t) as

$$\frac{\partial \theta}{\partial \tau} = \frac{\partial^2 \theta}{\partial \eta'^2} - \beta \theta + A \tag{A7}$$

where

$$\eta' \equiv x'/s_1 \tag{A8}$$